

AMS02-PDS

DOC N°: PDS-RP-CGS-004

ISSUE: 1

DATE: 08/05/2008

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INSPECTION REPORT

APPLICABLE DOC. REF.

PROC. REF.

N.A.

AMS02-PDS PFM Manufacturing and Inspection Plan PDS-PL-CGS-001 is 1

ITEM INSPECTED (Name, P/N, S/N) AMS02-PDS PFM - BOARDS - Inspection Point.

REQUIREMENT SATISFIED

Manufacturing according to aerospace standards

INSPECTION (Action/Results)

DESCRIPTION

Inspection was performed at Carlo Gavazzi Space premises starting on 8 May 2008 and was carried out on the following boards, detail of the inspected boards were below reported:

- 1) AUX DC/DC BOARD ASSY p/n:11-AMS02PDS-740.00 s/n:07/015/A.
- 2) AUX DC/DC BOARD ASSY p/n:11-AMS02PDS-740.00 s/n:07/015/B.

HARDWARE REVIEW

1) AUX DC/DC BOARD ASSY p/n:11-AMS02PDS-740.00 s/n:07/015/A, Assy:11-AMS02PDS-740.00 rev./, Parts List:11-AMS02PDS-740.01 rev./, Electrical Scheme:11-AMS02PDS-740.03 rev./, Master PCB:SPO-PD-020010-DR-03-CGS rev./.

The following NCRs were presented during the inspection:

- NCR-PDS-CGS-C-039(electrical connection missing), NCR classified "minor" is still open during the
 inspection activity, the following corrective actions will be performed: glue the added wire with adhesive
 EC 2216 B/A, perform a visual inspection of the previous rework.
- NCR-PDS-CGS-C-044(OVC protection improvement), NCR classified "minor" is still open during the
 inspection activity, the following corrective actions will be performed: glue the added components and
 wires with adhesive EC 2216 B/A, perform a visual inspection of the previous reworks.

The following PLVSs (Parts List Variation Sheet) were presented during the inspection:

- 11-AMS02PDS-740.01 rev / A1 can be considered closed.
- 11-AMS02PDS-740.01 rev / A2 can be considered closed.
- 11-AMS02PDS-740.01 rev / A3 can be considered closed.
- 11-AMS02PDS-740.01 rev / A4 can be considered closed.
- 11-AMS02PDS-740.01 rev / A12 can be considered closed.
- 11-AMS02PDS-740.01 rev / A14 can be considered closed.

The H/W has been visually inspected and is ok:no damage, visible clean is ok.

	Operator	Quality Assurance	C.C.	1
Signature		E. FRANCINI	C.CINQUEPACMI	
Date		08/05/08 fre 2 V	81318	



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INSPECTION (Action/Results)

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- 11-AMS02PDS-740.01 rev / A12 can be considered closed.
- 11-AMS02PDS-740.01 rev / A14 can be considered closed.

The H/W has been visually inspected and is ok:no damage, visible clean is ok.

CONCLUSION

All solder joints are of adequate quality, the soldering process complies to ECSS-Q-70-08 and ECSS-Q-70-38, all modifications are performed according to ECSS-Q-70-28.

The open points are here listed:

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